SAFETY DATA SHEET

Section 1. Product And Company Identification

Product Name: Extrude Base (All Viscosity)
Product Use: Denture impression material

Manufacturer: Kerr Corporation
1717 W. Collins Ave.
Orange, CA 92867-5422
U.S.A.

Information Phone Number: 1-800-841-1428 (Customer Service)

Chemical Emergency Phone Number (Chemical Spills, Leaks, Fire, Exposure or Accident only):
CHEMTREC 1-800-424-9300 (in the US) 1-703-527-3887 (Outside the US)

SDS Date of Preparation/Revision: December 26, 2018

Section 2. Hazards Identification

GHS Classification:
Not Classified

Label Elements:
None Required

Section 3. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS No.</th>
<th>Amount</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fumed silica</td>
<td>67762-90-7</td>
<td>&lt;10%</td>
</tr>
<tr>
<td>Ethoxylated alkylphenol</td>
<td>68412-54-4</td>
<td>&lt;5%</td>
</tr>
<tr>
<td>Chromium (III) Oxide</td>
<td>1308-38-9</td>
<td>&lt;3%</td>
</tr>
<tr>
<td>Cobalt aluminate blue spinel</td>
<td>1345-16-0</td>
<td>&lt;3%</td>
</tr>
</tbody>
</table>

Section 4. First Aid Measures

Inhalation: Remove victim to fresh air. If breathing is difficult or irritation persists, get medical attention.

Skin Contact: Flush thoroughly with water. Get medical attention if irritation or symptoms of exposure develop. Remove and launder contaminated clothing before re-use.

Eye Contact: Rinse thoroughly with water. Get medical attention if irritation occurs and persists.

Ingestion: Rinse mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if you feel unwell.

Most important symptoms and effects, acute and delayed: May cause eye and skin irritation. Inhalation of dust from dried product or vapors may cause irritation of the mucous membranes and upper respiratory tract.
Indication of immediate medical attention and special treatment, if needed: Immediate medical attention is not required.

Section 5. Fire Fighting Measures

Suitable (and Unsuitable) Extinguishing Media: Use any media appropriate for the surrounding fire. Cool fire exposed containers with water.

Specific Hazards Arising from the Chemical: Combustion may produce oxides of carbon and metal oxides.

Special Protective Equipment and Precautions for Fire-fighters: Firefighters should wear positive pressure self-contained breathing apparatus and full protective clothing for fires in areas where chemicals are used or stored. Cool fire-exposed containers with water. Contain water used in firefighting from entering sewers or natural waterways.

Section 6: Accidental Release Measures

Personal precautions, Protective equipment, and Emergency procedures: Avoid contact with eyes, skin and clothing. Wear appropriate protective clothing and equipment. Avoid breathing dust from dried product or vapors.

Environmental Precautions: Avoid releases to the environment. Report spill as required by local and federal regulations.

Methods and Materials for Containment and Cleaning up: Collect material with an inert absorbent material and place in appropriate, labeled container for disposal.

Section 7. Handling and Storage

Precautions for Safe Handling: Avoid contact with eyes, skin and clothing. Always wear impervious gloves, chemical safety goggles and protective clothing when handling this material. Wash thoroughly with soap and water after handling. Do not eat, drink or smoke in the work area. Avoid breathing dust or vapors. Use with adequate ventilation. Remove and wash contaminated clothing before reuse.

Empty containers retain product residues which can be hazardous. Follow all SDS precautions when handling empty containers.

Conditions for Safe Storage, Including any Incompatibilities: Store in a cool, dry, well-ventilated area away from direct sunlight. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers.

Section 8. Exposure Controls / Personal Protection

Exposure Limits

<table>
<thead>
<tr>
<th>Chemical</th>
<th>Exposure Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fumed silica (as amorphous silica)</td>
<td>15 mg/m³ TWA OSHA PEL (total dust)</td>
</tr>
<tr>
<td></td>
<td>5 mg/m³ TWA OSHA PEL (respirable)</td>
</tr>
</tbody>
</table>
Extrude Base (All Viscosity)

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Exposure Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethoxylated alkylphenol</td>
<td>None Established</td>
</tr>
<tr>
<td>Chromium (III) oxide</td>
<td>0.5 mg/m³ TWA ACGIH</td>
</tr>
<tr>
<td>Cobalt aluminate blue spinel</td>
<td>0.02 mg/m³ TWA ACGIH</td>
</tr>
</tbody>
</table>

**Appropriate Engineering Controls:** Use with adequate general or local exhaust ventilation to maintain exposure levels below the occupational exposure limits.

**Respiratory Protection:** In operations where exposure levels are exceeded, an approved dust/mist respirator or supplied air respirator should be used. Equipment selection depends on contaminant type and concentration. Select in accordance with applicable regulations and good industrial hygiene practice.

**Hand protection:** Impervious gloves are suggested to prevent skin contact. Contact your glove supplier for selection assistance.

**Eye Protection:** Chemical safety goggles are recommended if contact is possible.

**Skin Protection:** Wear protective clothing as needed to avoid skin contact and contamination of personal clothing.

**Hygiene measures:** Suitable eye and skin washing facilities should be available in the work area.

### Section 9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Paste of various colors</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting/Freezing Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt;142 °C (&gt;287.6 °F)</td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative Density</td>
<td>1.25 (approximate)</td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Odor</td>
<td>Slightly fruity odor</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling Point/Range</td>
<td>Not available</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability Limits</td>
<td>LEL: Not applicable</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>UEL: Not applicable</td>
</tr>
<tr>
<td>Solubilities</td>
<td>Insoluble in water</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
</tbody>
</table>

### Section 10. Stability and Reactivity

**Reactivity:** The product is not expected to be reactive.

**Chemical Stability:** Stable under normal storage and handling conditions.

**Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.

**Conditions to avoid:** Keep away from flames, heat, and direct sunlight.

**Incompatible Materials:** Oxidizing materials.

**Hazardous decomposition products:** Thermal decomposition will produce oxides of carbon and metal oxides.
Section 11. Toxicological Information

Potential Health Effects:

**Inhalation:** Inhalation of dust from dried product or vapors may cause nose, throat and upper respiratory tract.
**Skin Contact:** Prolonged exposure may cause skin irritation.
**Eye Contact:** Direct contact may cause eye irritation.
**Ingestion:** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.
**Chronic Hazards:** None currently known.

**Skin corrosion/irritation:** This product is not expected to cause skin corrosion or irritation.

**Eye damage/ irritation:** This product is not expected to cause eye damage or irritation.

**Skin Sensitization:** This product is not expected to cause skin sensitization.

**Respiratory Sensitization:** No data available. This product is not expected to cause respiratory sensitization.

**Germ Cell Mutagenicity:** None of the components are mutagenic.

**Carcinogen:** None of the components are listed as a carcinogen or potential carcinogen by IARC, NTP or the EU CLP.

**Developmental / Reproductive Toxicity:** This product is not classified as a reproductive hazard.

**Specific Target Organ Toxicity (Single Exposure):** No data available.

**Specific Target Organ Toxicity (Repeated Exposure):** No data available.

**Aspiration Toxicity:** Not an aspiration hazard.

**Acute Toxicity Values:**
- Fumed silica: Oral rat LD50: >5000 mg/kg, Inhalation rat LC0: >0.139 mg/L/4hr (no mortality), Skin rat LD50: >5000 mg/kg
- Ethoxylated alkylphenol: Oral rat LD50: >2000 mg/kg, Rabbit rat LD50: >2000 mg/kg
- Chromium Oxide: Oral rat LD50: >15000 mg/kg, Inhalation rat LC50: >5.41 mg/L/4hr (no mortality)
- Cobalt aluminate blue spinel: Oral rat LD50: >5000 mg/kg, Inhalation rat LC50: >5.06 mg/L/4hr (no mortality)

Section 12. Ecological Information

**Toxicity:** Ethoxylated alkylphenol: 96hr LC50 Fathead minnow: 0.218 mg/L, 91 days NOEC Rainbow trout- 0.006 mg/L, 48 hr LC50 Daphnia magna: 0.148 mg/L, 21 days NOEC Daphnia magna: 0.1 mg/L

This product is expected to be very toxic to the aquatic environment with long-term adverse effects. Releases to the environment should be avoided.

**Persistence and degradability:** No data available.
Bioaccumulative Potential: No data available.

Mobility in Soil: No data available.

Other Adverse Effects: No data available.

### Section 13. Disposal Considerations

**Disposal:** For unused product, dispose of in accordance with Federal and local regulations.

**Container Disposal:** Dispose of empty container in accordance with Federal and local regulations.

### Section 14. Transport Information

<table>
<thead>
<tr>
<th>UN Number</th>
<th>UN Proper Shipping Name</th>
<th>Hazard Class(s)</th>
<th>Packing Group</th>
<th>Environmental Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>US DOT</td>
<td>UN3077</td>
<td>Environmentally Hazardous Substance, solid, n.o.s. (Ethoxylated alkyphenol)</td>
<td>9</td>
<td>III</td>
</tr>
<tr>
<td>EU ADR/RID</td>
<td>UN3077</td>
<td>Environmentally Hazardous Substance, solid, n.o.s. (Ethoxylated alkyphenol)</td>
<td>9</td>
<td>III</td>
</tr>
<tr>
<td>IMDG</td>
<td>UN3077</td>
<td>Environmentally Hazardous Substance, solid, n.o.s. (Ethoxylated alkyphenol)</td>
<td>9</td>
<td>III</td>
</tr>
<tr>
<td>IATA/ICAO</td>
<td>UN3077</td>
<td>Environmentally Hazardous Substance, solid, n.o.s. (Ethoxylated alkyphenol)</td>
<td>9</td>
<td>III</td>
</tr>
</tbody>
</table>

**Special Precautions for User:** None identified

**Transport in Bulk According to Annex II MARPOL 73/78 and the IBC Code:** Not applicable – product is transported only in packaged form.

### Section 15. Regulatory Information

**U.S. Federal Regulations:**

**EPA SARA 311/312 Hazard Classification:** Refer to Section 2 for OSHA Hazard Classification.

**EPA SARA 313: This Product Contains the Following Chemicals Subject to Annual Release Reporting Requirements Under SARA Title III, Section 313 (40 CFR 372):** None

**Protection Of Stratospheric Ozone:** This product is not known to contain or to have been manufactured with ozone depleting substances as defined in 40 CFR Part 82, Appendix A to Subpart A.

**CERCLA SECTION 103:** This product is not subject to CERCLA reporting requirements; however, many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.
International Inventories

**US EPA TSCA Inventory**: All of the components of this product are listed on the Toxic Substances Control Act (TSCA) Chemical Substances Inventory or exempt.

**Canada CEPA**: All of the components of this material are listed on the DSL or exempt.

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**Section 16. Other Information**

**Effective Date**: December 26, 2018  
**Supersedes Date**: March 31, 2014  
**Revision Summary**: All Sections – New SDS format

The information and recommendations set forth herein are taken from sources believed to be accurate as of the date of preparation, however, KERR Corporation makes no warranty with respect to the accuracy or suitability of the recommendations, and assumes no liability to any use thereof.