Section 1. Identification

GHS product identifier : NEXUS™ RMGI
Other means of identification : Not available.
Product type : Solid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Not available.
Area of application : Professional applications.

Manufacturer : Kerr Corporation
1717 West Collins Avenue
Orange, CA  92867-5422
Telephone no.: 1-800-KERR-123

e-mail address of person responsible for this SDS : edwin.varela@kavokerrgroup.com

Emergency telephone number (with hours of operation) : CHEMTREC® (24 hours) U.S. : 1-800-424-9300  International: +1-703-527-3887

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 66.8%

GHS label elements

Hazard pictograms :

Signal word : Warning
Hazard statements : Causes serious eye irritation.
Causes skin irritation.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Wash hands thoroughly after handling.
Response : IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage : Not applicable.
Disposal : Not applicable.
Section 2. Hazards identification

Hazards not otherwise classified: None known.

Section 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Substance/mixture</th>
<th>CAS number</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mixture</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not available.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

CAS number/other identifiers

CAS number: Not applicable.
Product code: Not available.

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Other names</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-hydroxyethyl methacrylate</td>
<td>2-hydroxyethyl methacrylate</td>
<td>10 - 30</td>
<td>868-77-9</td>
</tr>
<tr>
<td>2-hydroxy-1,3-propanediyl bismethacrylate</td>
<td>2-hydroxy-1,3-propanediyl bismethacrylate</td>
<td>1 - 5</td>
<td>1830-78-0</td>
</tr>
<tr>
<td>(1-methylethylidene)bis[4,1-phenyleneoxy(2-hydroxy-3,1-propanediyl)] bismethacrylate</td>
<td>(1-methylethylidene)bis[4,1-phenyleneoxy(2-hydroxy-3,1-propanediyl)] bismethacrylate</td>
<td>1 - 5</td>
<td>1565-94-2</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.
There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: No special measures are required. In case of contact with eyes, rinse immediately with plenty of water. Get medical attention if symptoms occur.
Inhalation: No special measures required. If inhaled, remove to fresh air. Get medical attention if symptoms occur.
Skin contact: No special measures required. In case of contact, immediately flush skin with plenty of water. Get medical attention if symptoms occur.
Ingestion: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Get medical attention if adverse health effects persist or are severe.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: Causes serious eye irritation.
Inhalation: Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Skin contact: Causes skin irritation.
Ingestion: Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:
- pain or irritation
- watering
- redness
Inhalation: No specific data.
Section 4. First aid measures

Skin contact: Adverse symptoms may include the following:
- irritation
- redness

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders: In case of major fire and large quantities: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: Do not use water jet.

Specific hazards arising from the chemical

Hazardous thermal decomposition products: Decomposition products may include the following materials:
- carbon dioxide
- carbon monoxide
- nitrogen oxides
- halogenated compounds
- metal oxide/oxides

Special protective actions for fire-fighters: In case of major fire and large quantities: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Low release. For professional use only. Handling of product in very small amounts or in situations where release is highly unlikely.

For emergency responders: Low release. See also the information in "For non-emergency personnel".

Environmental precautions: Low release. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Small Quantity. For professional use only. Absorb with an inert material and place in an appropriate waste disposal container.
## Section 6. Accidental release measures

**Large spill**
Small Quantity. For professional use only. Absorb with an inert material and place in an appropriate waste disposal container.

## Section 7. Handling and storage

### Precautions for safe handling

<table>
<thead>
<tr>
<th>Protective measures</th>
</tr>
</thead>
<tbody>
<tr>
<td>No special measures are required for small quantities under normal and intended conditions of product use. For professional use only. Put on appropriate personal protective equipment (see Section 8). Handle with care and dispose in a safe manner.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Advice on general occupational hygiene</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.</td>
</tr>
</tbody>
</table>

### Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

None.

### Appropriate engineering controls

No special measures are required for small quantities under normal and intended conditions of product use.

### Environmental exposure controls

No special measures are required for small quantities under normal and intended conditions of product use.

### Individual protection measures

#### Hygiene measures

No special measures are required for small quantities under normal and intended conditions of product use.

#### Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

#### Skin protection

##### Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

#### Body protection

No special measures are required for small quantities under normal and intended conditions of product use.

#### Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

#### Respiratory protection

No special measures are required for small quantities under normal and intended conditions of product use.
Section 9. Physical and chemical properties

**Appearance**

- **Physical state**: Solid. [Paste.]
- **Color**: Not available.
- **Odor**: Peppermint-like. [Slight]
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point**: Not available.
- **Boiling point**: Not available.
- **Flash point**: Not available.
- **Evaporation rate**: Not available.
- **Relative density**: 2
- **Vapor pressure**: Not available.
- **Vapor density**: Not available.
- **Solubility**: Partially soluble in the following materials: cold water and hot water.
- **Solubility in water**: Not available.
- **Partition coefficient: n-octanol/water**: Not available.
- **Auto-ignition temperature**: Not available.
- **Decomposition temperature**: Not available.
- **SADT**: Not available.
- **Viscosity**: Not available.

**Section 10. Stability and reactivity**

- **Reactivity**: No specific test data related to reactivity available for this product or its ingredients.
- **Chemical stability**: The product is stable.
- **Possibility of hazardous reactions**: Under normal conditions of storage and use, hazardous reactions will not occur.
  - Under normal conditions of storage and use, hazardous polymerization will not occur.
- **Conditions to avoid**: Keep away from heat.
- **Incompatible materials**: Reactive or incompatible with the following materials: oxidizing materials.
- **Hazardous decomposition products**: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**Date of issue/Date of revision**: 11/07/2014
**Date of previous issue**: No previous validation
**Version**: 1

United States
Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-hydroxyethyl methacrylate</td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>4230 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

Not available.

Sensitization

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Route of exposure</th>
<th>Species</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>NEXUS RMGI</td>
<td>skin</td>
<td>Guinea pig</td>
<td>Not sensitizing</td>
</tr>
</tbody>
</table>

Mutagenicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Experiment</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>NEXUS RMGI</td>
<td>-</td>
<td>Experiment: In vivo Subject: Mammalian-Animal</td>
<td>Negative</td>
</tr>
</tbody>
</table>

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

<table>
<thead>
<tr>
<th>Name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-hydroxyethyl methacrylate</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
<tr>
<td>2-hydroxy-1,3-propanediyl bismethacrylate</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
</tbody>
</table>

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

| Routes of entry anticipated: Dermal, Inhalation. |

Potential acute health effects

Eye contact: Causes serious eye irritation.
Inhalation: Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Skin contact: Causes skin irritation.
Ingestion: Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

United States
Section 11. Toxicological information

Eye contact: Adverse symptoms may include the following:
- pain or irritation
- watering
- redness

Inhalation: No specific data.

Skin contact: Adverse symptoms may include the following:
- irritation
- redness

Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure
- Potential immediate effects: Not available.
- Potential delayed effects: Not available.

Long term exposure
- Potential immediate effects: Not available.
- Potential delayed effects: Not available.

Potential chronic health effects
Not available.

General: No known significant effects or critical hazards.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: No known significant effects or critical hazards.

Developmental effects: No known significant effects or critical hazards.

Fertility effects: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

<table>
<thead>
<tr>
<th>Route</th>
<th>ATE value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>4789.5 mg/kg</td>
</tr>
</tbody>
</table>

Section 12. Ecological information

Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-hydroxyethyl methacrylate</td>
<td>Acute LC50 227000 µg/l Fresh water</td>
<td>Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)</td>
<td>96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Result</th>
<th>Dose</th>
<th>Inoculum</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-hydroxyethyl methacrylate</td>
<td>301C Ready Biodegradability - Modified MITI Test (I)</td>
<td>92 to 100 % - 14 days</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Date of issue/Date of revision: 11/07/2014
Date of previous issue: No previous validation
Version: 1

7/11
Section 12. Ecological information

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Aquatic half-life</th>
<th>Photolysis</th>
<th>Biodegradability</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-hydroxyethyl methacrylate</td>
<td>-</td>
<td>-</td>
<td>Readily</td>
</tr>
</tbody>
</table>

Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-hydroxyethyl methacrylate</td>
<td>0.42</td>
<td>-</td>
<td>low</td>
</tr>
</tbody>
</table>

Mobility in soil

| Soil/water partition coefficient (K<sub>oc</sub>) | Not available. |

Other adverse effects

| Other adverse effects | No known significant effects or critical hazards. |

Section 13. Disposal considerations

Disposal methods

| Disposal methods | The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. |

Section 14. Transport information

<table>
<thead>
<tr>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>Additional information</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Special precautions for user

| Special precautions for user | Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. |

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not available. |
Section 15. Regulatory information

U.S. Federal regulations

- **None of the components are listed.**

Clean Air Act Section 112

- **None of the components are listed.**

Clean Air Act Section 602

- **None of the components are listed.**

DEA List I Chemicals (Precursor Chemicals)
- **Not listed**

DEA List II Chemicals (Essential Chemicals)
- **Not listed**

SARA 302/304

- **Composition/information on ingredients**
  - No products were found.

- **SARA 304 RQ**
  - Not applicable.

SARA 311/312

- **Classification**
  - Immediate (acute) health hazard

- **Composition/information on ingredients**

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Fire hazard</th>
<th>Sudden release of pressure</th>
<th>Reactive</th>
<th>Immediate (acute) health hazard</th>
<th>Delayed (chronic) health hazard</th>
</tr>
</thead>
</table>

SARA 313

- Not applicable.

State regulations

- **Massachusetts**
  - None of the components are listed.

- **New York**
  - None of the components are listed.

- **New Jersey**
  - The following components are listed: FLUORIDES

- **Pennsylvania**
  - None of the components are listed.

- **California Prop. 65**
  - None of the components are listed.
Section 16. Other information

Hazardous Material Information System (U.S.A.)

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Physical hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Instability/Reactivity</th>
<th>Special</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>0</td>
<td>0</td>
<td></td>
</tr>
</tbody>
</table>

Reprinted with permission from NFPA 704-2001, Identification of the Hazards of Materials for Emergency Response Copyright ©1997, National Fire Protection Association, Quincy, MA 02269. This reprinted material is not the complete and official position of the National Fire Protection Association, on the referenced subject which is represented only by the standard in its entirety.

Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

- Date of issue/Date of revision: 11/07/2014
- Date of previous issue: No previous validation
- Version: 1
- Prepared by: IHS
- Key to abbreviations:
  - ATE = Acute Toxicity Estimate
  - BCF = Bioconcentration Factor
  - GHS = Globally Harmonized System of Classification and Labelling of Chemicals
  - IATA = International Air Transport Association
  - IBC = Intermediate Bulk Container
  - IMDG = International Maritime Dangerous Goods
  - LogPow = logarithm of the octanol/water partition coefficient
  - UN = United Nations

References

- HCS (U.S.A).- Hazard Communication Standard International transport regulations

Indicates information that has changed from previously issued version.

Notice to reader
Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.