

**APPLICATION**

Replacement of limit shaft and/or its components.

**INSTALLATION**

**PACKING LIST**

ITEM	PART #	DESCRIPTION	QUANTITY
1	11-10021	Limit Shaft, Standard T (K72-10047 and K72-10047-1)	1
1	11-13361	Limit Shaft (K72-14130-1 only)	1
2	12-10028	Flange Bearing, 3/8" I.D.	2
3	13-10024	Limit Nut	2
4	15-48B9A1	Sprocket 48B9 x 3/8" bore (K72-10047 and K72-14130-1)	1
5	15-48B18AXX	Sprocket 48B18 x 3/8" bore (K72-10047-1 only) (not shown)	1
6	80-10026	Washer Shim	1
7	86-CP05-108	Roll Pin, 1/8 X 1" Long	1
8	87-E-038	E Ring, 3/8"	3
9	13-32087	Interrupter Cup	1
10	158A0040	Compression Spring	1
11	80-10025	Thick Washer (not shown)	1

**⚠️ WARNING**

To prevent possible **SERIOUS INJURY** or **DEATH**, disconnect electric power to operator **BEFORE** installing.  
 ALL electrical connections **MUST** be made by a qualified individual.

**NOTE:** Refer to the owner's manual provided with the operator for all mounting and wiring instructions. You will be required to reset limit nuts after installation.

**REMOVE EXISTING SHAFT**

Disconnect power from operator. Remove the hinged cover from the electrical box. Remove the master link from the limit chain, remove the chain and set it aside. Remove the e ring and shims from the non-sprocket end of the limit shaft. To remove the limit shaft pull it out from the sprocket side, loosening the limit nuts as needed. Remove the flanged bearings from the electrical box.

**INSTALLING NEW LIMIT SHAFT**

To install the new limit shaft follow the steps outlined above in reverse order, referring to the owner's manual if necessary. Restoring power completes the installation. You will be required to reset limit nuts after installation.

