

### APPLICATION

Replacement of the limit shaft assembly and/or it's components for 'Link' Grey Style model T, GT, APT, J and H commercial door operators.

### CARTON INVENTORY

ITEM	DESCRIPTION	QTY
1	Limit shaft	1
2	Plastic flange bearing, 3/8"	2
3	Limit nut	2
4	Sprocket, 48B9 x 3/8" bore	1
5	Sprocket, 48B18 x 3/8" bore (Included with 310159014 only)	1
6	Shim Washer, 3/8" ID x .050 THK.	3
7	Shim Washer, 3/8" ID x .010 THK.	1
8	Roll Pin, 1/8" Dia. x 1" Long	1
9	E-Ring, 3/8"	1

### ⚠ WARNING

To prevent possible SERIOUS INJURY or DEATH, disconnect electric power to operator BEFORE installing.  
ALL electrical connections MUST be made by a qualified individual.

### INSTALLATION

1. Close door and secure.
2. Disconnect power to the operator.
3. Remove the drive chain from the operator to the door.
4. Remove operator from it's location.
5. Refer to the owner's manual provided with the operator, for all mounting and wiring instructions.
6. Reset limits after the operator is reinstalled.
7. Reconnect power to the operator.
8. Test all safety equipment (if applicable) for proper functionality.

### LIMIT SHAFT ASSEMBLY

