

**APPLICATION:**

Replacement of Limit Switch Assembly and/or its components.

**INSTALLATION INSTRUCTIONS**

**⚠️ WARNING**

To prevent possible **SERIOUS INJURY** or **DEATH**, disconnect electric power to operator **BEFORE** installing.  
 ALL electrical connections **MUST** be made by a qualified individual.

**NOTE:** Limit switch fastener (items #5, 7, 9, and 10) orientation shown for "H" and "J" type operators. For "T"; "GH"; and "GT" type of operators, reverse fastener direction.

**REMOVE EXISTING LIMIT ASSEMBLY:**

1. Disconnect power to operator.
2. Remove the (6) 1-3/8" screws from the nutplates.
3. Remove the limit switches and standoffs from the electrical box.
4. Remove the (2) 1" screws from the locknuts.
5. Remove the depress plate springs and the depress plate.
6. Reconnect power to operator.

**INSTALL NEW LIMIT ASSEMBLY:**

To install the new limit assembly, follow the steps outlined above in the reverse order, referring to the owner's manual when necessary.

**NOTE:** Refer to the owner's manual provided with the operator for all mounting and wiring instructions.

**PACKING LIST**

ITEM	PART #	DESCRIPTION	QUANTITY	
			K75-12515-1	K75-12514-1
1	10-10013	Depress Plate	1	1
2	18-10036	Depress Plate Spring	2	2
3	23-10041	Limit Switch	3	3
4	31-12542	Standoff Switch	3	3
5	82-PX04-20	Screw, #4-40 x 1-3/8 Pan Head Phillips	6	6
6	82-PX06-16	Screw, #6-32 x 1 Pan Head Phillips	2	2
7	10-12806	Backup Plate Limit Switch Support	3	1
8	84-LH-06	Locknut #6-32	2	2
9	85-IG-04	Lockwasher #4	6	6
10	10-12553	Nutplate	3	3

