TOOLS REQUIRED:
- Hammer
- ¼ inch punch
- Pliers

-existing Coiled Spring Pin
-replacement Slotted Spring Pin

WARNING
To prevent possible SERIOUS INJURY or DEATH, disconnect electric power to operator BEFORE installing.
ALL electrical connections MUST be made by a qualified individual.

KIT INCLUDES:
- Slotted Spring Pin (1/4" dia. 1-1/8" long) (1)
- Cotter Pin (1/8" dia. 1-3/4" long) (2)

TO REPLACE IN AN INSTALLED OPERATOR:
1. Disconnect power.
2. Disconnect door arm.
3. Rotate the output sprocket and remove the existing coiled spring pin. Insert the new slotted spring pin.
4. Insert the new cotter pin and bend the ends as shown, making sure the ends are parallel with the sprocket teeth.
5. Insert the second cotter pin into the existing slotted spring pin of the reduction sprocket and bend the ends as shown.
6. Reconnect door arm.
7. Reconnect power.

TO REPLACE IN AN UNINSTALL OPERATOR:
1. Flip operator over on a flat surface (may be easier to remove the electrical box cover).
2. Remove the existing coiled spring pin from the output sprocket. Insert the new slotted spring pin.
3. Insert the new cotter pin and bend the ends as shown, making sure the ends are parallel with the sprocket teeth.
4. Insert the second cotter pin into the existing slotted spring pin of the reduction sprocket and bend the ends as shown.